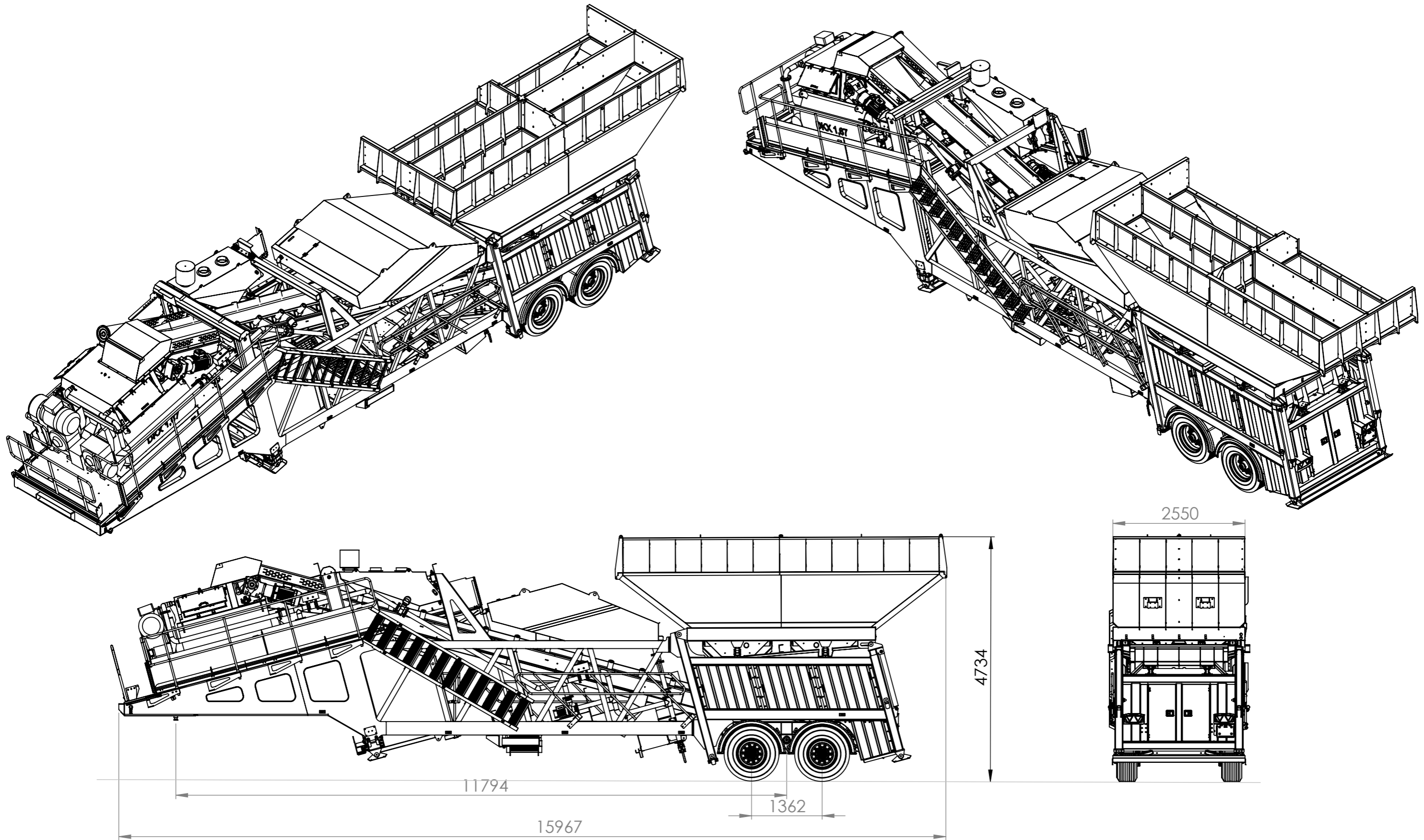

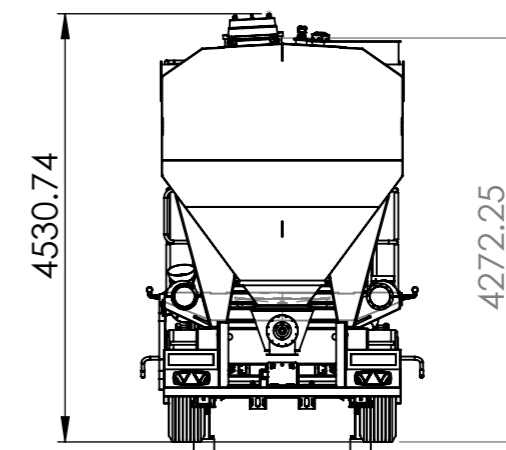
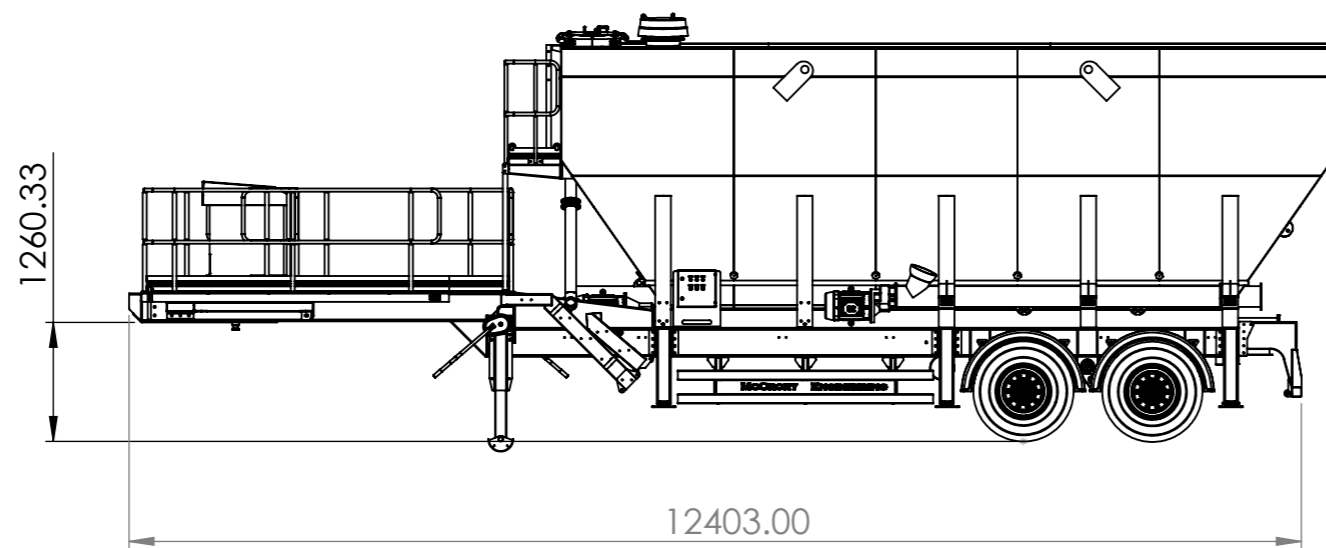
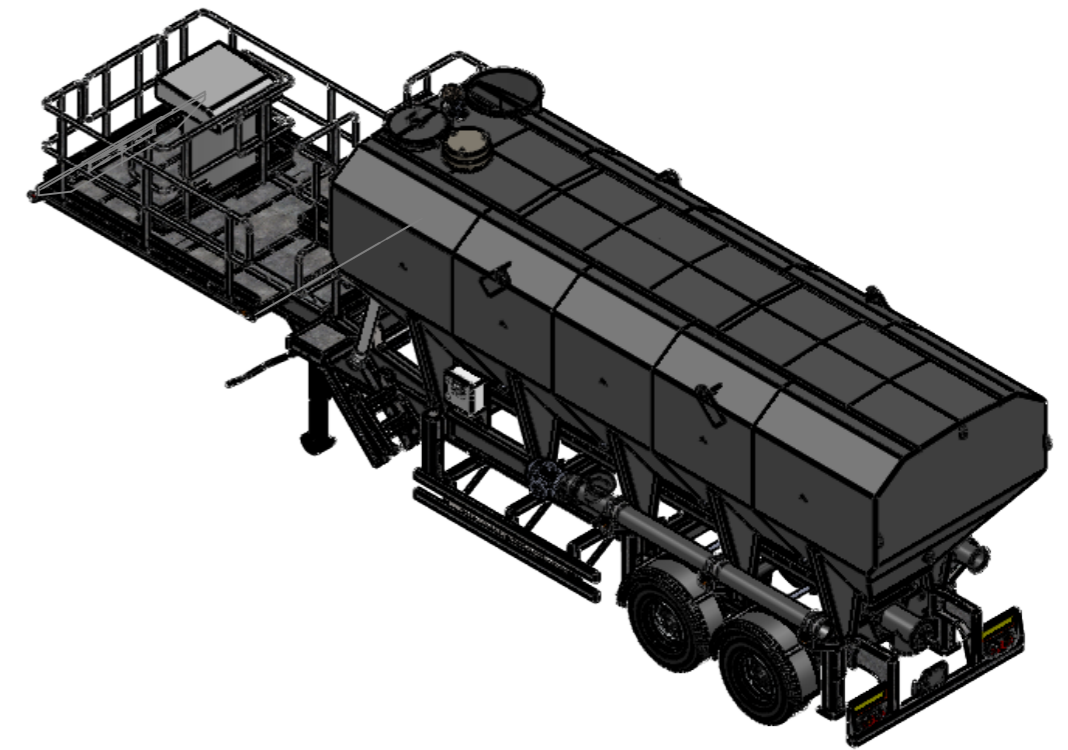
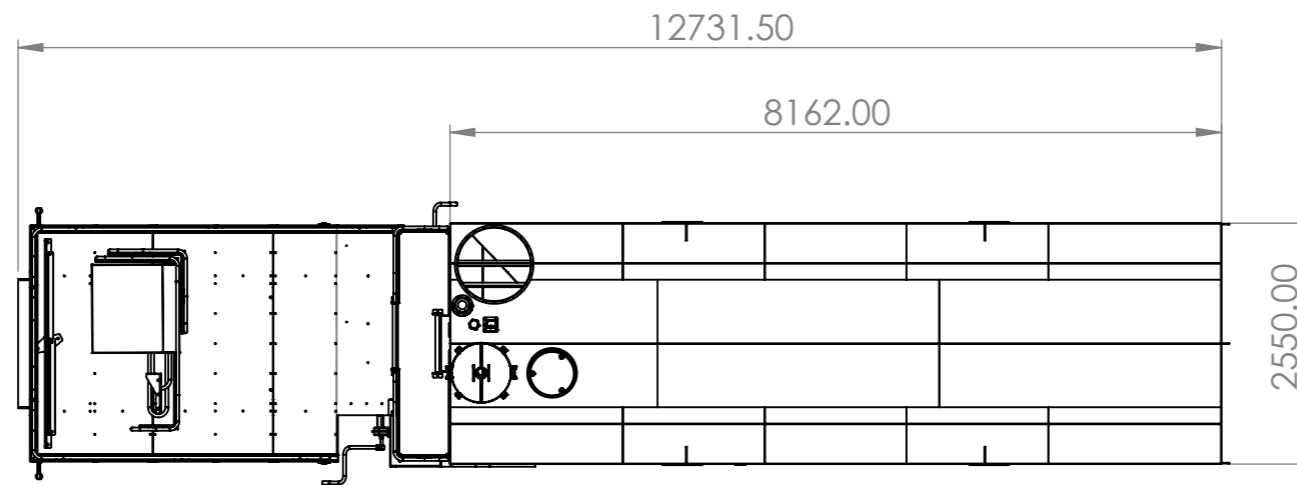

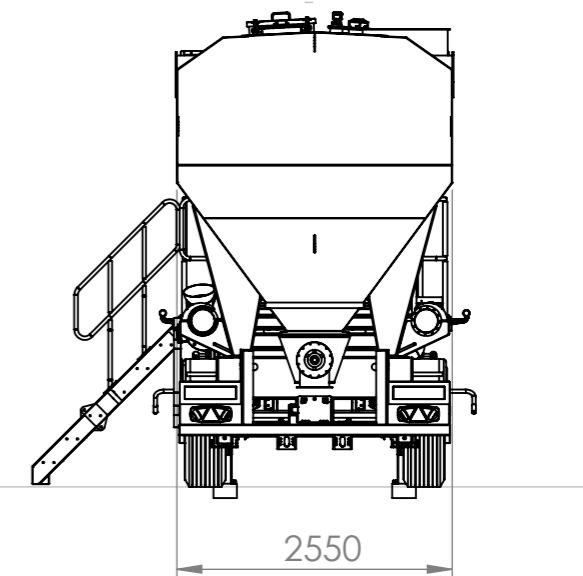
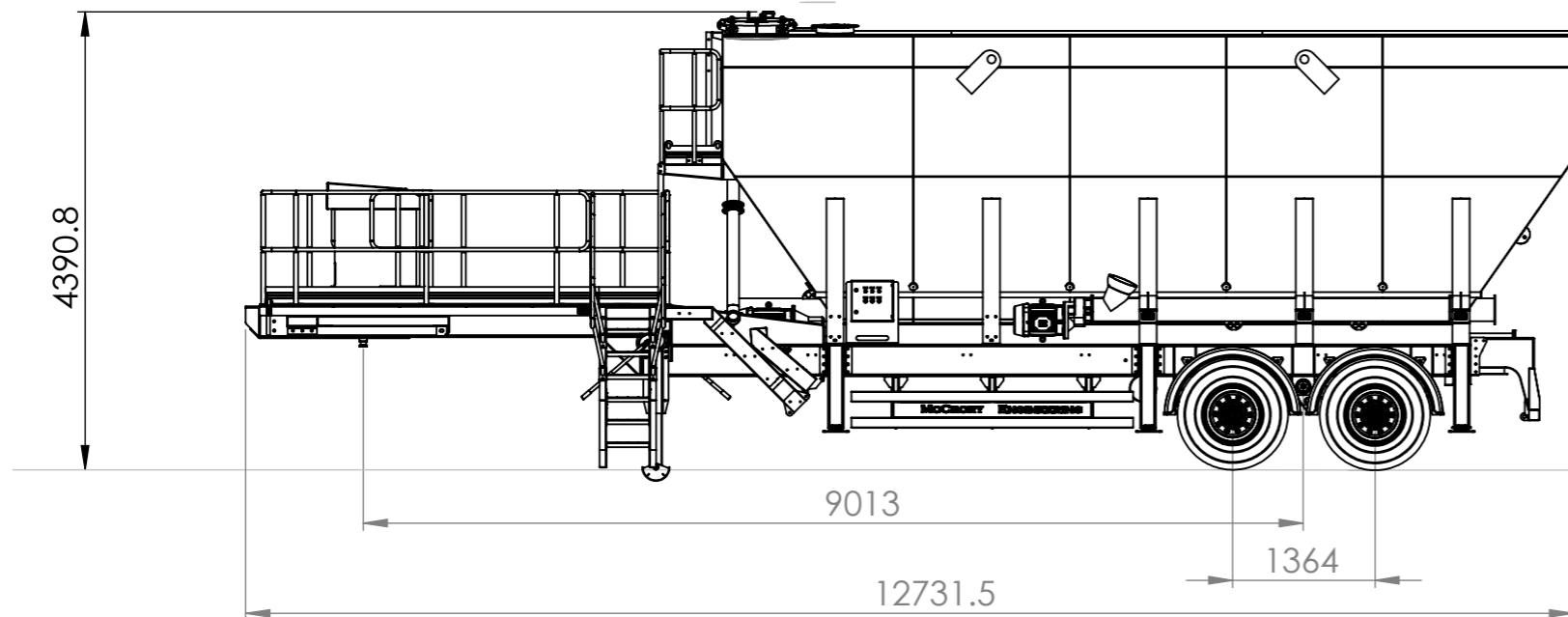
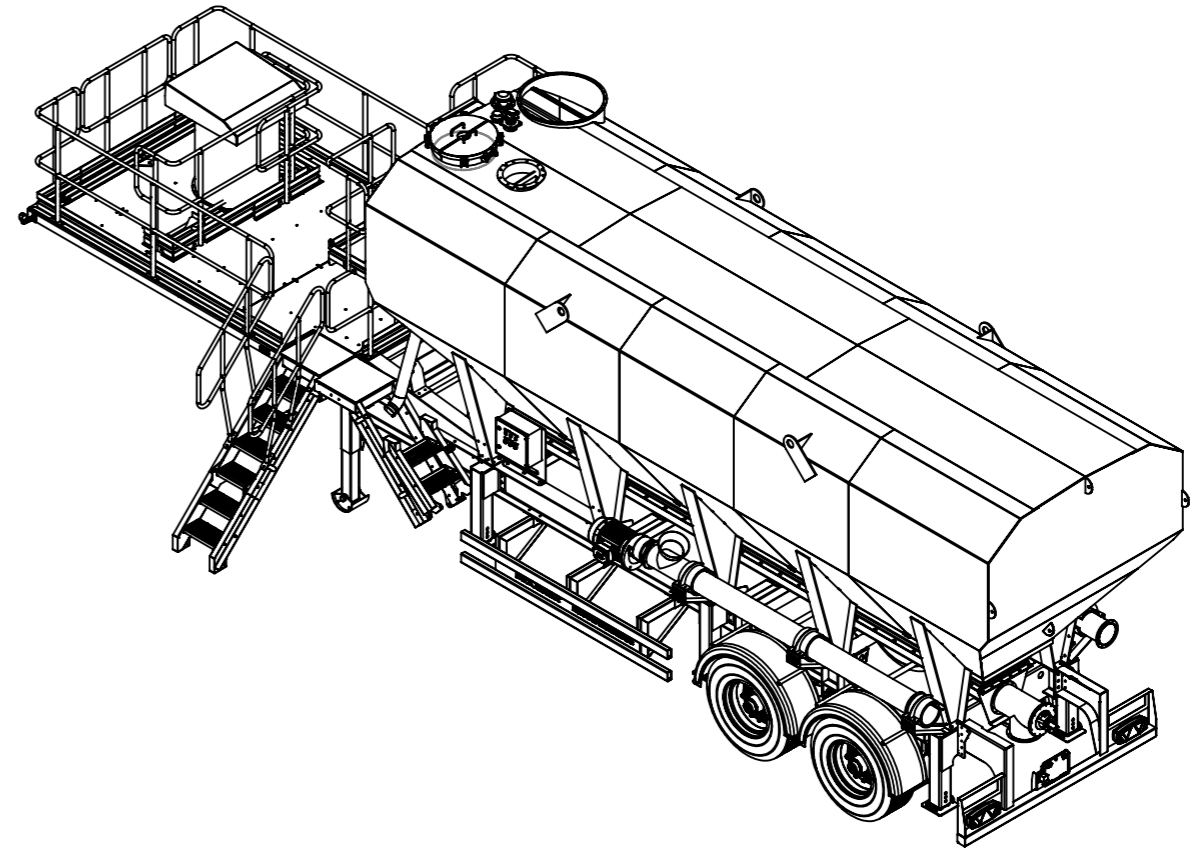
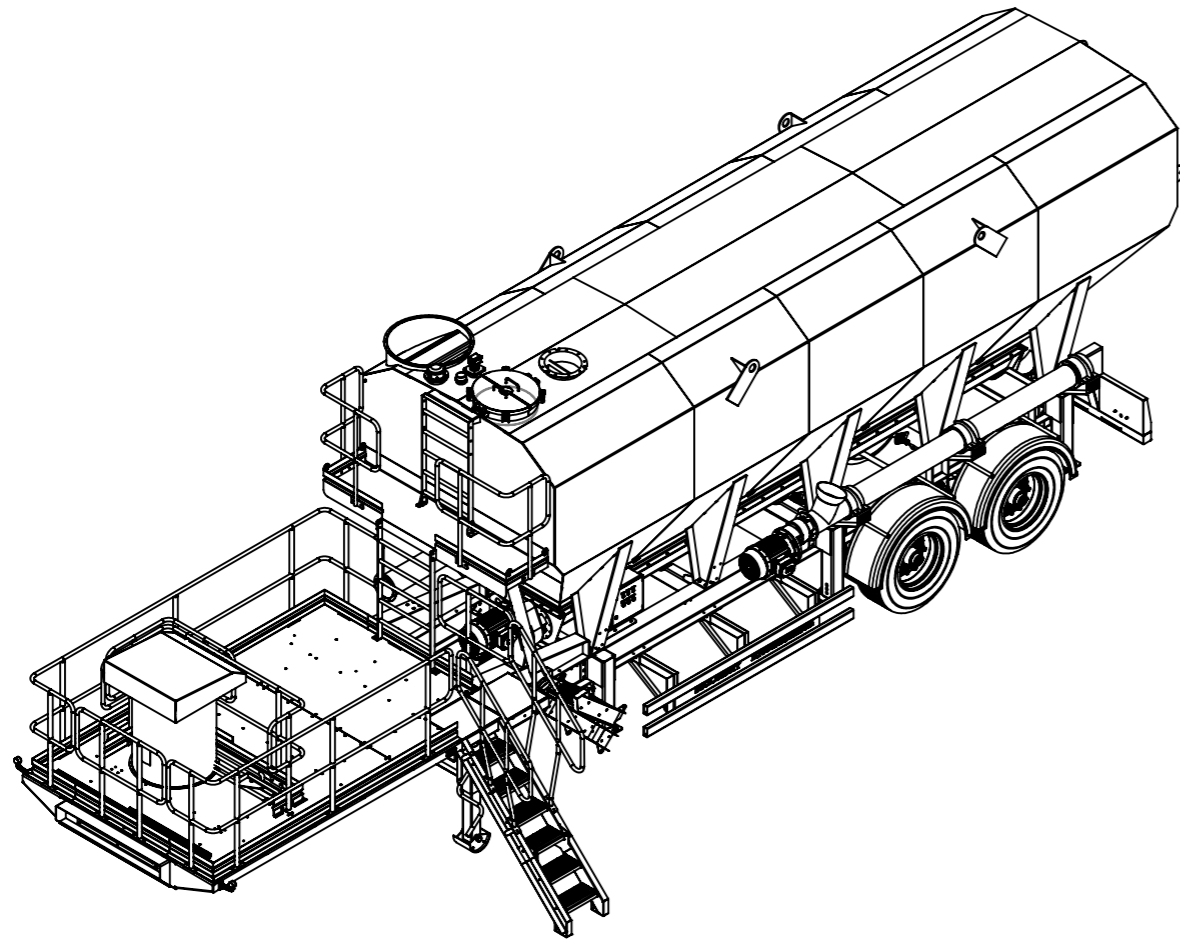
 49b Armaloughey Rd Aughnacloy Co.Tyrone BT696DN	NAME	MC	DATE	21/10/2019	DISCLAIMER This drawing and all the enclosures belong to McCrory Engineering LTD. They must not be copied or duplicated - neither in original or modified form - shown or given to a third party or used for manufacturing purposes without our permission. As to infringements hereof legal action will be taken with the support of the existing law.	DWN NO.	MCM60 - Operating Position								
	DRAWN:	MC				ASSEMBLY.	SHEET SIZE: A3								
	MASS (kg):					TOLERANCE CLASS	REV.	SHEET: 1 of 1							
	QTY:					TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS UNLESS OTHERWISE STATED <table border="1"> <thead> <tr> <th><100mm</th> <th>100-1000</th> <th>>1000mm</th> </tr> </thead> <tbody> <tr> <td>±1.0mm</td> <td>±2.0mm</td> <td>±3.0mm</td> </tr> <tr> <td>±0.25mm</td> <td>±0.5mm</td> <td>±1.0mm</td> </tr> </tbody> </table>	<100mm	100-1000	>1000mm	±1.0mm	±2.0mm	±3.0mm	±0.25mm	±0.5mm	±1.0mm
<100mm	100-1000	>1000mm													
±1.0mm	±2.0mm	±3.0mm													
±0.25mm	±0.5mm	±1.0mm													



 49b Armaloughey Rd Aughnacloy Co.Tyrone BT696DN	DRAWN:	MC	DATE	11/02/2020	DISCLAIMER This drawing and all the enclosures belong to McCrory Engineering LTD. They must not be copied or duplicated - neither in original or modified form - shown or given to a third party or used for manufacturing purposes without our permission. As to infringements hereof legal action will be taken with the support of the existing law.	DWN NO.		MCM60 - Transport Position												
	MASS (kg):	26,000 KG					ASSEMBLY.		SHEET SIZE: A3											
	QTY:					TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS UNLESS OTHERWISE STATED TOLERANCE CLASS <table border="1"> <tr> <td><100mm</td> <td>100-1000</td> <td>>1000mm</td> </tr> <tr> <td>±1.0mm</td> <td>±2.0mm</td> <td>±3.0mm</td> </tr> <tr> <td>±0.25mm</td> <td>±0.5mm</td> <td>±1.0mm</td> </tr> </table>	<100mm	100-1000	>1000mm	±1.0mm	±2.0mm	±3.0mm	±0.25mm	±0.5mm	±1.0mm	DRAWING TO EN ISO 2553 : 2014 (B) WELD PROCESSES TO BE IN COMPLIANCE WITH; BS EN1011 - 2 - 2001		REV.	SHEET: 1 of 1	
	<100mm	100-1000	>1000mm																	
±1.0mm	±2.0mm	±3.0mm																		
±0.25mm	±0.5mm	±1.0mm																		
MATERIAL:	EXECUTION CLASS 2		FABRICATION MACHINED				BREAK SHARP EDGES - ISO 8501-3 (P2) REMOVE WELD SPATTER - ISO 8501-3 (P3) MACHINED SURFACES TO BE $\sqrt{32}$ UOS		IF IN DOUBT ASK											
EXECUTION CLASS :	EXECUTION CLASS 2		FABRICATION MACHINED																	
SERVICE CATEGORY :	SERVICE CATEGORY 1																			



 49b Armaloughey Rd Aughnacloy Co.Tyrone BT696DN	DRAWN:	NAME	DATE	DISCLAIMER This drawing and all the enclosures belong to McCrory Engineering LTD. They must not be copied or duplicated - neither in original or modified form - shown or given to a third party or used for manufacturing purposes without our permission. As to infringements hereof legal action will be taken with the support of the existing law.	DWN NO.		SHEET SIZE: A3 SHEET: 1 of 1						
	MASS (kg):		06/07/2020		MCS50-transport								
	QTY:			TOLERANCE CLASS TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS UNLESS OTHERWISE STATED	DRAWING TO EN ISO 2553 : 2014 (B) WELD PROCESSES TO BE IN COMPLIANCE WITH; BS EN1011 - 2 - 2001	REV. IF IN DOUBT ASK							
	MATERIAL:	EXECUTION CLASS 2	FABRICATION				<table border="1"> <tr> <td><100mm</td> <td>100-1000</td> <td>>1000mm</td> </tr> <tr> <td>±1.0mm</td> <td>±2.0mm</td> <td>±3.0mm</td> </tr> <tr> <td>±0.25mm</td> <td>±0.5mm</td> <td>±1.0mm</td> </tr> </table>	<100mm	100-1000	>1000mm	±1.0mm	±2.0mm	±3.0mm
<100mm	100-1000	>1000mm											
±1.0mm	±2.0mm	±3.0mm											
±0.25mm	±0.5mm	±1.0mm											
EXECUTION CLASS :	SERVICE CATEGORY :	SERVICE CATEGORY 1	MACHINED										




 49b Armaloughey Rd Aughnacloy Co.Tyrone BT696DN	NAME	MC	DATE	18/02/2020	DISCLAIMER This drawing and all the enclosures belong to McCrory Engineering LTD. They must not be copied or duplicated - neither in original or modified form - shown or given to a third party or used for manufacturing purposes without our permission. As to infringements hereof legal action will be taken with the support of the existing law.	DWN NO.		MCS50-01								
	DRAWN:	MC				TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS UNLESS OTHERWISE STATED TOLERANCE CLASS <table border="1"> <thead> <tr> <th><100mm</th> <th>100-1000</th> <th>>1000mm</th> </tr> </thead> <tbody> <tr> <td>±1.0mm</td> <td>±2.0mm</td> <td>±3.0mm</td> </tr> <tr> <td>±0.25mm</td> <td>±0.5mm</td> <td>±1.0mm</td> </tr> </tbody> </table>	<100mm	100-1000	>1000mm	±1.0mm	±2.0mm	±3.0mm	±0.25mm	±0.5mm	±1.0mm	ASSEMBLY.
	<100mm	100-1000	>1000mm													
	±1.0mm	±2.0mm	±3.0mm													
±0.25mm	±0.5mm	±1.0mm														
MASS (kg):	10,000 KG			QTY: MATERIAL: EXECUTION CLASS : SERVICE CATEGORY :	DRAWING TO EN ISO 2553 : 2014 (B) WELD PROCESSES TO BE IN COMPLIANCE WITH; BS EN1011 - 2 - 2001 BREAK SHARP EDGES - ISO 8501-3 (P2) REMOVE WELD SPATTER - ISO 8501-3 (P3) MACHINED SURFACES TO BE $\sqrt{3}$ UOS	REV.										
		EXECUTION CLASS 2	FABRICATION			SHEET SIZE:	A3									
		SERVICE CATEGORY 1	MACHINED			SHEET:	1 of 1									
						IF IN DOUBT ASK										

Illustration: Jaw crusher with integrated screen, working in quarry



(Source: Lokotrack brochure)